



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3456-1

Job Sheet 178426



Part No: D3456-1

Job Qty: 50 ea

300

DAS

13
9-89

JUN 01 2018

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP A 05.10.03 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		6/8/18	0.00	0.00	Purchasing		AT 18/06/08
110	Packaging	50 pcs		6/8/18	0.00	0.00	Packaging2		AT 19/06/08
120	QC	50 pcs		6/8/18	0.00	0.00	QC6		913
130	Packaging	50 pcs		6/8/18	0.00	0.00	Packaging3-1		JUN 12 2018
140	QC21-SA	50 Ea		6/8/18	0.00	0.00	QC21		JUN 12 2018

Part Op 100 - Issue P/O: 40081 P/N: 91525A120 per Dwg D3456 Possible Supplier: McMaster-Carr
Descriptions: 110 - Ensure Material Release Note is attached

X300 JUN 01 2018 DAS 13 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91525A120	washer D3456-1	50 pcs (1 ea)	100-Purchasing	5078381

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	91525A120	50	25	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

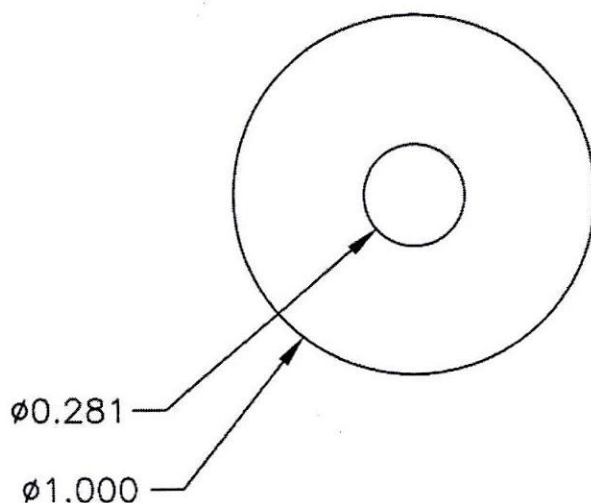
Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Wo	DISPOSITION Rework ☐ Scrap ☐ Use as is ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐																																																																														
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DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3456	REV. A SHEET 1 OF 1
DATE 05.09.01		TITLE WASHER	SCALE 2:1
A	05.09.01	NEW ISSUE	

RELEASED
05-09-06 *[Signature]*

SPECIFICATION CONTROL DRAWING



D3456-1 WASHER

- 1) MATERIAL: 316 STAINLESS STEEL, 0.050" THICK
- 2) MAY PURCHASE McMASTER-CARR P/N 91525A120
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																									
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040081**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO040081

PO Date: 6/1/18

Due Date: 6/5/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
JUN 01 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	9263K642	10/pk	O-Ring receive ea	Firmed	6/5/18	50 Ea	50 x	50 Ea	\$0.574/Ea	\$28.70
2	188-FSCS-1032-5/8	92210A303 100/per pk	Screw	Firmed	6/5/18	300 Ea	300 x	300 Ea	\$0.0761/Ea	\$22.83
3	MT-BRASS-C360-R0.500	2572T38 6 FT	Brass C360 Round Bar 0.500"	Firmed	6/5/18	6 ft	6 ft	6 ft	\$9.158333/ft	\$54.95
4	92198A111	25/pk	Bolt receive ea	Firmed	6/5/18	25 Ea	25 x	25 Ea	\$0.2124/Ea	\$5.31
5	91525A120		washer D3456-1 : AS PER DWG D3456 REVA	Firmed	6/5/18	300 pcs	300 x	300 pcs	\$0.232/pcs	\$69.60

Line Item Note WO 178426

6	6264K72		Half Link receive pcs	Firmed	6/5/18	12 Ea	12 y	12 Ea	\$7.80/Ea	\$93.60
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Line Item Note w/o 178523

Grand Total: \$274.99

Order Notes

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO040081

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4395090-02

Page 1 of 1

06/01/2018

Line	Product	Ordered	Shipped
1	9263K642 Chemical-Resistant Viton Fluoroelastomer O-Ring, 1.9 mm Wide, 7.8 mm ID, Packs of 10	5 Packs	5
2	92210A303 18-8 Stainless Steel Hex Drive Flat Head Screw, 10-32 Thread Size, 5/8" Long, Packs of 100	3 Packs	3
4	92198A111 18-8 Stainless Steel Hex Head Screw, 1/4"-28 Thread Size, 1-1/2" Long, Partially Threaded, Packs of 25	1 Pack	1
5	91525A120 316 Stainless Steel Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	12 Packs	12
6	6264K72 Adding-and-Connecting Link for ANSI Number 40-SS Single Strand Corrosion-Resistant Roller Chain	12 Each	12